

# ETM-150HD TUBE/PIPE BENDER

## 99 Bending Programs - Auto Cycle

### All Steel Construction

Heavier than other makes of tube benders for maximum versatility and safety. **NO Cast frame components!**

### Adjustable Bend Angle Preset

By means of PLC push button control with memory

**Manual - Automatic:** Auto function allows automatic bend & return with one command, programmable dwell time after bend/before return to allow part extraction

**Bends up to 180° in one Step**  
**Quick Change Tooling**  
**Wide Range of Bending Radii:**

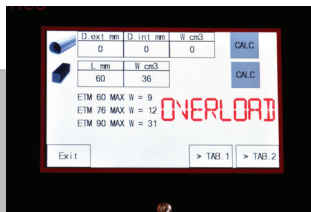
From 2.5" to 19" as tooling types permit

### Standard Accessories:

Service tools, main arbor, instruction manual (tooling optional)



Includes  
 Calculation Screens  
 & Limit warnings.  
 Up to 99 programs  
 and impressive  
 cycle times.



### SPECIFICATIONS:

Cycle Speed	15 seconds /180° no load
Max. Bend Angle	180 degrees + spring back
Speed Reduction	Oil Bath with solid stock gears
Motor Power	7 H.P. Self Braking TEFC 3 Phase 220V*
Weight	5,511 LBS without tooling

Machine Requires 220V Three Phase Power - To Run on single phase requires an ample sized Rotary Phase Converter at least with 10HP Rating Hard Starting load.

### MAXIMUM BENDING CAPACITY

Pipe	6" Sch 40
Tube	6" O.D. x .25" wall
Round Bar	4"
Square Tube	5 1/2" x 5 1/2" x 15/64"



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