

ETM-120HD TUBE/PIPE BENDER

99 Bending Programs - Auto Cycle

All Steel Construction

Heavier than other makes of tube benders for maximum versatility and safety. **NO Cast frame components!**

Adjustable Bend Angle Preset

By means of PLC push button control with memory

Manual - Automatic: Auto function allows automatic bend & return with one command, programmable dwell time after bend/before return to allow part extraction

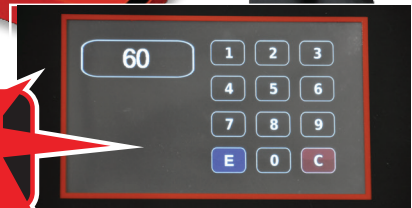
Bends up to 180° in one Step
Quick Change Tooling
Wide Range of Bending Radii:

From 2.5" to 19" as tooling types permit

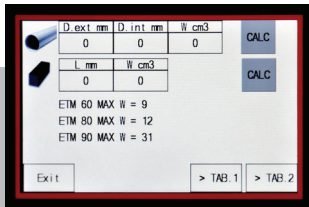
Standard Accessories:

Service tools, main arbor, instruction manual (tooling optional)

Includes
 Calculation Screens
 & Limit warnings.
 Up to 99 programs
 and impressive
 cycle times.



NEW TOUCH SCREEN!



SPECIFICATIONS:

Cycle Speed	15 seconds /180° no load
Max. Bend Angle	180 degrees + spring back
Speed Reduction	Oil Bath with solid stock gears
Motor Power	4.5 H.P. Self Braking TEFC 3 Phase 220V*
Weight	2,315 LBS without tooling

Machine Requires 220V Three Phase Power - To Run on single phase requires an ample sized Rotary Phase Converter at least with 10HP Rating Hard Starting load.

MAXIMUM BENDING CAPACITY

Pipe	4"Sch. 40
Tube	5½"O.D. x 0.216" wall
Round Bar	3"
Square Tube	4¼" x 4¼"



FABRICATING MACHINERY
www.carellcorp.com

TEL: 251-937-0948 • FAX: 251-937-0957
 P.O. Box 850 Stapleton, AL 36578

Rev 04.20.2022