

G50-HV SPECIFICATIONS

Shaft diameters	2" nominal
Roll diameters	6.90" nominal
Power	3.5 HP
Rolling Speed	17.5 fpm

Weight circa	1,225 lbs
Dimensions circa	45" x 32" x 49"
Voltage	220V-3-60Hz (inquire when ordering for other voltage)

PROFILE SHAPE

MAX. SIZE

MIN. Ø SUGGESTED

PROFILE SHAPE	MAX. SIZE	MIN. Ø SUGGESTED
Flat bar on edge (Hard Way)	3" x 3/8"	34"
Flat bar on edge (Hard Way)	1" x 5/16"	10"
Flat bar on flat (EZ Way)	4-1/2" x 3/4"	32"
Square bar	1-1/2"	36"
Round bar	1-1/2"	32"
Angle leg-out	2-1/2" x 1/4"	30"
Angle leg-in	2-1/4" x 1/4"	40"
Square tube	2-3/8" x 0.120"	60"
Rectangular tube (hard way)	3" x 2" x 0.109"	60"
Round tube	3" x 0.095"	70"
Round pipe Schedule 40	2" or (2-1/2" Scd.10)	24" (32")
T Sections leg-out-in-lateral	2-3/8" x 2-3/8" x 1/4"	28 - 32 - 28"
C Sections legs-out-in	3" x 1-1/2"	22 - 22"

G80-HVP SPECIFICATIONS

Shaft diameter T/L	3.35" / 2.95"	Weight, shipping	4,900 lbs
Roll diameters	9.65" nominal	Dimensions circa	57" x 42" x 60"
Power	12 HP	Rolling Speed	16 fpm
Voltage	220V-3-60Hz (if other, specify on order)		

PROFILE SHAPE

MAX. SIZE

MIN. Ø SUGGESTED

PROFILE SHAPE	MAX. SIZE	MIN. Ø SUGGESTED
Flat bar on edge (Hard Way)	4" x 3/4"	50" Ø
Flat bar on flat (EZ Way)	6" x 1"	42" Ø
Square bar	2-1/4"	36" Ø
Round bar	2-1/2"	36" Ø
Angle leg-out	3" x 3/8"	48" Ø
Angle leg-in	3" x 3/8"	80" Ø
Square tube	3-1/2" x 0.150"	48" Ø
Rectangular tube (hard way)	4" x 2" x 0.140"	96" Ø
Round tube	4" x 0.120"	96" Ø
Round pipe Schedule 40	3"	60" Ø
T Sections leg-out-in-lateral	3" x 5/16"	48" Ø
C Sections legs-out-in	5" x 2"	48" - 60" Ø