




















MATERIAL	311HV4
Hard Way 	8 x 1-½ Ø90
Easy Way 	14 x 2-½ Ø50
Sq. Bar 	4½ x 4½ Ø50
Leg-out 	6 x 1 Ø78
Leg-in 	6 x 1 Ø120
Leg-out 	WT6 Ø72
Leg-in 	WT6 Ø72
Leg-out 	C15 x 50 Ø48
Leg-in 	C15 x 50 Ø60
Bar 	5 Ø60
(1) Pipe 	8 Sch.40 Ø96
(1) Tube 	10 x 1/4
(2) Square 	6 x ¾
(2) Tube 	8 x 4 x ¾
I Beam 	S15 x 50 Ø50
H Beam 	W10 x 49 Ø120
(3) C 	C8 x 18.75 Ø300
(3) I Beam 	S8 x 24 Ø240
(3) H Beam 	W6 x 25 Ø150
S Modulus in³	14 - 21
Rolling Speed fpm	0 - 23
Motor Power HP	41
Roll Diameters "	22
Approx. Wt. lbs.	25,000